

TECHNICAL DATA SHEET



HEXAFOR 679

SHORT PERFLUORINATED CHAIN FLUOROSURFACTANT

DESCRIPTION

HEXAFOR 679 is a water-solvent soluble, ethoxylated non-ionic fluorosurfactant (solvent free) that effectively reduces surface tension at very low concentrations. HEXAFOR 679 is based on short-chain molecule containing 6 fluorinated carbon, that cannot breakdown to PFOA in the environment. It is stable in both acidic and basic conditions, making it perfect for organic polymer and water-solvent based paint and coatings. It can be used as an emulsifying agents.

SPECIAL FEATURES

- Specifically for water-solvent based systems
- Good reduction of surface tension at very low concentrations
- Excellent levelling
- Reduced orange peel effect
- Improved wetting of most water-solvent based
- Improved antisoiling, antifogging, UV resistance
- Excellent corrosion inhibition
- Particularly effective as a plating bath aid and reducing drag out from bath applications
- Meets the goals of the voluntary U.S. EPA 2010/2015 PFOA Stewardship Program
- Targeted below LOD for PFOA (PFOA free*)

APPLICATIONS

HEXAFOR 679 expresses its best properties already at very low concentration (0,1-0,01%). Some examples of application:

- Paint, coating and inks
- Waxes and polishes
- Floor strippers, industrial and institutional cleaning
- Metals and Electronic
- Adhesive
- Graphic Art
- Polymer

TECHNICAL INFORMATIONS

APPEARANCE	Colorless liquid
IONIC NATURE	Non ionic
DENSITY	1,39 g/cm ³
MOLECULAR WEIGHT	576
COMPOSITION	100 % Fluorosurfactant

SPECIFICATION

Non volatile content: 97 – 100%

SURFACE TENSION IN DEIONIZED WATER AT 25°C

(Wilhelmy plate method. Values after 1h from the solution preparation)

- 21.1 dyn/cm at 0,025 % (active material)
- ❖ 19,7 dyn/cm at 0,05 %
- ❖ 18,0 dyn/cm at 0,1 %



Guarniflon S.p.A. Maflon Division VAT N. IT 01406020162 REA N. 203233 - Cod.Mecc. BG 003351 Cap. Sociale € 10.000.000 interamente versato

Tasso 12 - 24060 Castelli Calepio (BG) IT Phone +39.035.4494311 Accounting Dept. Fax +39.035.4425249 Technical Dept. Fax +39.035.4425249 Technical Dept. Fax +39.035.4494331





Via T.Tasso 12 - 24060 Castelli Calepio (BG) IT
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STORAGE AND STABILITY

HEXAFOR 679 is stable for two years if stored in original closed drums at temperatures of $4-45^{\circ}$ C (39 -113° F). Stable to freezing; Chemical stability: 2 < pH < 12.

PERSONAL SAFETY

HEXAFOR 679 does not contain toxic substances. Consult the current **M**aterial **S**afety **D**ata **S**heet for safety use of the product.

SOLUBILITY

- >2% in Water, Butyl Cellosolve, Toluene, Isopropyl alcohol, Methyl Ethyl Ketone, Ethyl Acetate, Methanol, DPM,
- < 2% in N-Methyl pyrrolidinone, Isoparaffin, Mineral spirit, Heptane.

PACKAGING

- ❖ Kg 5 Drum
- ❖ Kg 25 Drum
- ❖ Kg 100 Drum



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^{*} Wherever the term "PFOA Free" is used in this website, it means content of PFOA is less than limit of detection (20ppb).